

# An Approach on the Functional Properties of Mulberry Leaves Associated with Yeast (*Saccharomyces cerevisiae*) for Silkworm *Bombyx mori* Feeding

Mihaela Hăbeanu<sup>1\*</sup>, Anca Gheorghe<sup>1</sup>, Teodor Mihalcea<sup>1</sup>

<sup>1</sup>Research Station for Sericulture Baneasa Bucharest, 013685, Romania.

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## Abstract

This paper explores the characteristics and associative impact of the compounds from mulberry leaves and yeast (*S. cerevisiae*). Nutritional characteristics of the mulberry leaves, yeast properties and metabolism, as well as the effects on silkworms, were described. The online English databases used were MDPI, PubMed, Research Gate, Google Scholar, and Elsevier. The nutrition and health of silkworms *B. mori* depend on protein and amino acids, fats, vitamins, and minerals, all abundant in mulberry leaves. Furthermore, mulberry leaves contain bioactive phytochemicals offering health benefits. Many dietary supplements were investigated for their potential to enhance nutritional, technical, and health benefits, even though mulberry leaves are considered a complete feed for *B. mori* silkworm. Yeast is a good source of proteins, amino acids, fats, carbohydrates, minerals, and vitamins that can contribute to the fortification of mulberry leave characteristics. *S. cerevisiae* species also produce several secondary metabolites: polyketides, phenolics, alkaloids, and flavonoids. Numerous studies have demonstrated the positive effects of yeast dietary addition on economic indicators and health status in silkworm fifth instar. Yeast can act as a probiotic, release digestive enzymes and influence gut microbiota. Alterations in the gut microbiota improve immunological resistance and nutrition metabolism, ameliorating silkworm performances.

**Keywords:** insects, mulberry leaves, probiotics, silkworm, yeast.

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## 1. Introduction

One of the most beneficial monophagous insects fed mulberry leaves (*Morus spp.*) is the silkworm *Bombyx mori* L. (*B. mori*) [1]. The capacity of the silkworm to convert protein from mulberry leaves into silk proteins is one of its most significant traits. The starting point of silkworm rearing is mulberry trees (*Morus* genus, Moraceae family), the predominant species *Morus alba*, widely distributed throughout both tropical and temperate regions [2,3].

Natural products are currently receiving more attention to handle various health issues.

Considerable studies have been conducted on the relationship between nutrition and health, while pharmaceutical, nutraceutical, and functional products have been developed [2].

The mulberry leaves are a great source of vitamins, minerals, and amino acids, all required for silkworms *B. mori* nutrition and health.

Mulberry leaves provide several health advantages [4]. Current insights on the functional benefits have shown that the bioactive phytochemicals found in mulberry leaves exhibit a broad range of biochemical properties, such as antioxidant, hypolipidemic, anti-diabetic, anti-obesity, anti-hypertensive, and anti-atherosclerotic.

The potential and applicability of biotechnology in boosting sericulture productivity have been clearly highlighted recently in numerous scientific papers. It is an effective instrument for the silk industry's

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\* Mihaela Hăbeanu: [mihaela.habeanu@scsbaneasa.ro](mailto:mihaela.habeanu@scsbaneasa.ro)

and sericulture's long-term growth and development [5].

A beneficial modern technology that can raise the economic value of cocoons is the fortification of mulberry leaves with additional nutrients [6]. Over years, probiotics have been investigated as possible dietary supplements. Probiotics are live, non-pathogenic bacteria that improve health by enhancing the balance of gut microflora and by increasing cellular growth and development when are taken in sufficient quantities [7,8].

Probiotics have the potential to enhance nutritional value by generating vitamins, detoxifying, and breaking down digestible substances [8]. Furthermore, Amala et al. [9] cited by Taha et al., [7], highlighted that probiotics should enhance silkworm immunity rather than manage the disease conditions.

Several studies were conducted on the effects of probiotics (*Saccharomyces cerevisiae* and effective bacteria) associated with mulberry leaves to alter the economic parameters of *B. mori* larvae in their fifth instar [3,7,10]. Thus, dietary supplements have been used to investigate the effects on economic indices, the capacity to resist diseases, and the molecular structure of a protein in silkworms. In the silkworm, *Saccharomyces cerevisiae* (*S. cerevisiae*) functions, for example, as an immunomodulating agent [3].

It was proved that microorganisms can boost the bioactivity of the bioactive compounds [4].

This study emphasizes the characteristics and associative effects of the bioactive substances from mulberry leaves and yeast.

## 2. Materials and methods

This review covers knowledge regarding the nutritional and functional characteristics of the mulberry leaves and yeast as well as their impact on the silkworms *B. mori*. The online database publications were used. The English scientific literature was taken into consideration, such as MDPI, PubMed, Research Gate, Google Scholar, and Elsevier. When browsing, the following keywords were used: silkworm; mulberry leaf; yeast (*S. cerevisiae*); larvae; bioactive compounds; probiotics, and combination of words such as: yeast metabolism, mulberry leaf nutritional characteristics; probiotics to silkworm *B. mori*;

yeast functional and nutritional characteristics; silkworm health.

## 3. Mulberry leaves characteristics

The Moraceae family includes at least 100 recognized varieties, more than 64 species, and subspecies. The Latin term "*mora*" (*Morus*) means "delay," most likely due to the buds' sluggish development. Mulberries were first cultivated by the ancient Greeks and Romans. Since 220 A.H., Emperor Elagabal was wearing a silk coat, and later, in the 1500s, religious leaders in England had silk robes [11].

The leaves are crucial from an ecological perspective and as a single feed for silkworms *B. mori*. About twenty volatile chemicals are responsible for the silkworms' attraction to mulberry leaf consumption. The larva has receptors for the chemicals  $\beta$ -Y hexenol and  $\alpha$ -B hexenal, found in the essential oil of mulberry leaves. The antennae of silkworm larvae have twenty active olfactory receptors. Among these receptors, *cis*-jasmone is believed to be the most effective and attractive volatile, although it is present in leaves in trace amounts (0.3–300 ng). Insects move toward the odour source when an olfactory receptor is stimulated to become active. When administered in amounts between 30-300 ng, but not in tiny amounts, citral also attracts silkworms. At 30 ng or 3 ng, linalool, hexenal, hexyl acetate, and acetate 2-hexenyl showed an appealing activity [12,13].

Mulberry trees are cultivated in various climatic regions, highly adaptable and resistant to harsh environments [4,14-15]. Leaf quality and quantity have a significant impact on the quality and quantitative parameters of the cocoons. A higher nutritional value of leaves not only improves the products' quality but also strengthens the resistance to illness of insects [16]. The quality of mulberry leaves used to feed silkworms represents a critical factor contributing to about 38% of the total success of cocoon development [17].

Nonetheless, the leaves contain high amounts of the polymer building blocks of lignocellulosic compounds, namely 14–28% lignin and 12–36% cellulose [18]. This can reduce silkworms' capability to efficiently utilize the feed by physically shielding the protein and carbohydrates in the leaves' cell content from enzymatic hydrolysis [17].

Proteins, carbohydrates, vitamins, sterols, and minerals are the primary nutrients found in mulberry trees [13,16,19]. Data collected from the

online literature database revealed the following chemical composition of mulberry leaves (Tables 1 to 4).

**Table 1.** Proximate composition of mulberry leaves (% as DM bases)

Specifications*	Mean	Minimum	Maximum	SEM
Dry matter, DM	28.01	17.6	46.3	4.90
Protein	23.56	11.8	39.6	4.77
Lipids	4.93	1.34	13.18	2.37
Carbohydrates	27.84	1.77	56.42	21.43
Fibre	13.35	5.40	30.80	4.63
Cellulose	13.45	12.1	14.8	1.91
Ash	13.22	4.50	22.36	3.43
NDF	32.03	19.4	49.7	6.76
ADF	22.85	16.5	31.8	4.84

\*Dry matter, DM; neutral detergent fiber, NDF; acid detergent fiber, ADF. References: Chundang, [17], Sanchez-Salcedo [20], Thaipitakwong et al., [21], Iqbal, [22], Adeduntan and Oyerinde [23], Muzamil [24], Alidee, [25], Kumar et al. [26], Chang, [27], Imran et al., [28], Doliş et al., [29], Doliş et al., [30,31], Vu et al., [32], Srivastava et al., [33], Kandyliş, [34], Yu, et al., [35], Astuti et al., [36], Ekastuti et al. citat de Astuti [36], Kang et al., [37], Sahoo et al., [38], Ustundag et al., [39].

**Table 2.** Amino acids content in mulberry leaves (%)

Specifications*	Mean	Minimum	Maximum	SEM
<b>Essential amino acids</b>				
Lysine	2.09	1.0	5.0	0.35
Methionine	0.54	0.21	1.89	0.12
Threonine	1.54	0.77	4.0	0.25
Arginine	1.27	0.88	5.0	0.07
Histidine	0.89	0.35	3.56	0.21
Valine	1.83	0.85	5.0	0.32
Phenylalanine	1.80	0.91	5.0	0.30
Isoleucine	1.54	0.74	5.0	0.29
Leucine	2.45	1.45	7.0	0.34
Tryptophan	0.36	0.26	0.54	0.02
<b>Total essential amino acids</b>	<b>14.31</b>			
<b>Non-essential amino acids</b>				
Alanine	1.46	1.09	1.58	0.04
Glycine	2.0	0.86	6.0	0.40
Proline	0.75	0.33	1.31	0.10
Serine	1.42	0.66	4.0	0.25
Tyrosine	0.80	0.62	0.89	0.02
Cysteine	0.20	0.11	0.30	0.02
Aspartic acid	2.57	1.50	5.0	0.27
Glutamic acid	3.23	1.0	11.0	0.59
<b>Total non-essential amino acids</b>	<b>12.43</b>			

References: Machii et al., [40], Machii & Katagiri [41], Yao et al., [42], Olteanu et al., [43], Wang et al., [44], Al-Kirshi [45] Astuti et al., [36].

It is relevant that the online database presents a wide variety of values reported and the significant variability. However, data processed by us show the higher nutritional value of

mulberry leaves, rich content in essential nutrients such as proteins (value ranged between 11.8 to 39,6 % on DM bases), and their amino acids (leucine and lysine being the most

predominant essential amino acids, 2.45 and 2.09%), an excellent composition in PUFA, predominant being n-3 PUFA known for their

health positive implication (the higher level noted for C18:3n-3), and a valuable mineral and vitamins content as well.

**Table 3.** Mineral composition of mulberry leaves (g x Kg<sup>-1</sup> DM)

Specifications*	Mean	Minimum	Maximum	SEM
<b>Macro elements (g x 100 g<sup>-1</sup>)</b>				
Calcium	2.20	0.80	5.0	0.16
Potassium	2.03	0.30	3.90	0.26
Phosphorus	0.41	0.10	2.20	0.12
Sodium	0.01	0.01	0.01	0
Magnesium	0.77	0.50	1.40	0.12
Sulfur	0.21	0.20	0.30	0.01
<b>Microelements (mg x Kg<sup>-1</sup>)</b>				
Iron	159.56	119.30	241.80	17.17
Zinc	30.97	23.9	39.5	2.14
Manganese	57.77	35.80	90.50	6.94
Copper	5.21	4.20	5.90	0.28
Molybdenum	1.47	0.80	2.30	0.21
Boron	436.17	253.50	825.30	77.98
Nickel	2.81	1.70	5.40	0.49
Lead	0.49	0.30	0.80	0.07
Lithium	6.77	1.90	17.20	2.06
Titanium	6.97	5.40	10.80	0.73

References: Sanchez-Salcedo et al., [20], Ustundag et al., [39], Thaipitakwong et al., [21], Adeduntan, [46], Bamikole et al., [47], Al-Kirshi et al., [18], www.feedipedia.org [48]

**Table 4.** Fatty acids composition of mulberry leaves (% of total FAME)

Specifications*	Mean
Myristic (C14:0)	1.37
Pentadecanoic (C15:0)	2.42
Palmitic (C16:0)	25.22
Heptadecanoic (C17:0)	0.44
Stearic (C18:0)	5.36
Arachidic (C20:0)	1.87
<b>Total SFA</b>	<b>36.68</b>
Miristoleic (C14:1)	0.64
Pentadecenoic (C15:1)	7.24
Palmitoleic (C16:1)	2.35
Oleic (C18:1n-9)	3.37
<b>Total MUFA</b>	<b>13.60</b>
Linoleic (C18:2n-6)	13.50
α-linolenic (C18:3n-3)	29.07
Octadecatetraenoic (C18:4n-3)	0.20
Eicosatrienoic (C20:3n-6)	0.81
Arachidonic (C20:4n-6)	0.53
<b>Total PUFA</b>	<b>44.11</b>
<b>Σ n-6 PUFA</b>	<b>14.84</b>
<b>Σ n-3 PUFA</b>	<b>29.27</b>
<b>n-6: n-3 ratio</b>	<b>0.51</b>

\*SFA, saturated FA: (14:0+15:0+16:0+17:0+18:0+20:0); MUFA, monounsaturated FA: 14:1+15:1+16:1+18:1n-9);

PUFA, polyunsaturated FA: 18:2n-6+18:3n-3+18:4n-3; 20:3n-6+20:4n-6.

References: Olteanu et al., [43]

According to Srivastava et al. [33], mulberry leaves have much higher levels of beta-carotene (14.688 mg/100 g) compared to other commonly ingested plant leaves (spinach, amaranth, fenugreek). Calcium, potassium, magnesium, phosphorus, iron, boron, manganese, zinc, etc., are important minerals in mulberry leaf composition.

Moreover, mulberry leaves have antioxidants, acid ascorbic [13].

Chlorogenic acid is the most predominant phenolic acid found in mulberry leaves, yet isoquercitrin is the main flavonol glycoside [4].

Additionally, two new flavonoids were found in leaves [49]. Sharma [50] reported also that many phytochemical components are separated from mulberry *Morus rubra* fruit and leaf extract. Several researchers have recently investigated the antioxidant potential of extracts from mulberry plants' leaves, roots, and fruits [51,52].

#### 4. Yeast proprieties

Probiotic yeast's origins can be attributed to Henri Boulard, who isolated the first strain from Indiana fruits in the early 1900s.

According to Ostergaard et al., [53] *S. cerevisiae* is one of the most studied eukaryotic microorganisms, which advances our knowledge of the biology on eukaryotic cells and, eventually, human biology. *S. cerevisiae* has been utilized for several centuries in food and alcohol manufacturing and is currently employed in various pharmaceutical industry activities. *S. cerevisiae* is nonpathogenic and has been considered as safe. *S. cerevisiae* has potential for a variety of biotechnological applications because of its well-established fermentation and process technology for large-scale production and due to its susceptibility to genetic changes [53]. According to Rincon and Benitez [54], cited by Heitman et al. [55], yeast is a good source of minerals, vitamins (especially B vitamins), lipids, carbohydrates, and amino acids, particularly lysine.

Primary metabolites formed by yeast are acetones, ethanol, proteins, carbons, and amino acids. However, *S. cerevisiae* species also produced several secondary metabolites with exciting properties that are thought to be important for the development of novel chemotherapy medicines. These metabolites include flavonoids, alkaloids, phenolics, and polyketides. Secondary metabolites contribute significantly to organisms functioning even though they are not involved in the primary metabolism of a living cell [56].

#### 5. Yeast metabolism

The term "metabolism" describes how a cell assimilates nutrients through anabolic pathways and dissimilates them through catabolic pathways. Similar to other organisms, yeasts are subject to enzymatic reactions to facilitate these functions [57]. Yeasts are microbial organisms that get their energy (in the form of ATP) from decomposing organic molecules. Understanding the regulatory processes is crucial for biotechnology and the use of the metabolic capacities of specific yeasts as well.

During metabolism, the enzyme-encoding genes and their regulators are expressed in a cellular process through which nutrients are transformed

into energy, macromolecular building blocks, and other organic substances [58]. For example, around 20 distinct enzymes are involved in the metabolism of methionine and S-adenosylmethionine.

In yeast, pyruvate is converted by the tricarboxylic acid cycle to CO<sub>2</sub> and water. In the primary and secondary metabolite pathways, acetyl-CoA is a crucial metabolic building block [59].

In the presence of O<sub>2</sub>, yeasts usually convert sugars into CO<sub>2</sub>, energy, and biomass. In the absence of O<sub>2</sub>, yeasts use alcoholic fermentation to turn sugar into ethanol, CO<sub>2</sub>, and glycerol [55]. CO<sub>2</sub> and ethanol are the main fermentation products [55,60]. During the fermentation process, yeasts produce from pyruvate various types of compounds, such as isoprenoids, carotenoids, polyketides, polyphenols, lipids, and fatty acids [59].

Regarding nitrogen metabolism, most yeasts can absorb simple nitrogenous sources and use them to biosynthesize proteins and amino acids. A variety of diverse inorganic and organic nitrogen sources, including amino acids (and subsequently peptides and proteins), polyamines, nucleic acids, and vitamins, can be incorporated by yeasts into the cell's structural and functional nitrogenous components.

Glycerol phosphate and fatty acids are the starting points for the biosynthesis of lipids in yeast, which is comparable to processes observed in other species. Yeast lipase breaks down fats to produce glycerol and long-chain fatty acids, which are then catabolized in the glycolytic pathway.

Along with these substances, other secondary metabolites are derived, such as taste compounds, organic acids, glycerol and precursors. These compounds are produced through various metabolic processes, including the glyoxylate cycle, tricarboxylic acid cycle, alcoholic fermentation, and glycolysis [55]. Worthy to mention is the ability of yeast to produce free amino acids (e.g. tryptophan, valine, leucine, phenylalanine) regulated by over 30 enzymes via various pathways, followed by a decarboxylation that can lead to aldehydes generation [60].

By removing feedback inhibition of essential enzymes and by-product creation, *S. cerevisiae* has been metabolically modified to produce aromatic amino acids [59]. When additional species are present, the metabolism of yeast must change and react accordingly [61]. *S. cerevisiae* is

highly prevalent in vineyards, but it seems relatively uncommon in natural reservoirs [61,62]. It is interesting to note that insects are natural reservoirs and vectors that aid in the spread of yeast. Regarding interspecies interactions, wine fermentation is arguably the most researched habitat for *S. cerevisiae*.

## 6. Yeast effects on silkworm *B. mori* L.

Silkworms are insects sensitive to various disease-causing pathogens, environmental (temperature, humidity, hygienic and sanitary conditions) and the nutritional quality of the feed [63,64]. Modern techniques were used to improve mulberry leaves' functional properties and nutritional value for a better economic value for cocoons. Numerous studies have proven that the addition of microbial additives to silkworms can lead to notable results. For example, some studies were conducted to prove the opportunity and advantages of mixing mulberry leaves with certain probiotics to alter silkworm technological parameters [3,64].

A study conducted by Esaivani et al., [3] demonstrated that *S. cerevisiae* improved the cocoon, pupae and shell weight, shell ratio and the filament length, denier, and reeling of the silk. Among the concentrations used, it was demonstrated that the yeast treatment at 5% was significant in increasing the enzyme activity. Thus, the weight of the larvae and the efficiency with which feed is converted into body substances were enhanced by facilitating digestion due to yeast action on amylase and invertase enzyme activity in the digestive juice.

Masthan et al. [6] reported that, in comparison to the control silkworm, the treatment containing 300 ppm of yeast significantly increased cocoon traits, the weight of the pupal, and the length of the silk filament. In addition, there are noteworthy distinctions between the concentrations of 300 ppm and the other two, 100 and 200 ppm. Except for filament length, the differences are not found to be significant at 100 and 200 ppm concentrations.

Yadav and Bagdi [10] in 2016, tested yeast *S. cerevisiae* effects on the rearing performance of the Eri Silkworm. High effects on larval characteristics have been seen at 300 ppm concentration. Second, there are notable distinctions between the concentrations of 300 ppm and the others, which are 100 and 200 ppm.

The weight and length of the larvae were also found to differ significantly between concentrations of 100 and 200 ppm. The 300 ppm concentration treatment three times per day increases larval growth.

Taha et al. [7] carried out an experiment wherein two hybrids of silkworms were given probiotics consisting of bacteria (*Bifidobacterium bifidum*) and yeast *S. cerevisiae* mixed with mulberry leaves. Additionally, a strategy to boost *B. mori*'s defence against microbial disease attacks and increase cocoon yield was performed. *Bifidum* and *S. cerevisiae* probiotics greatly enhanced the cocoon characteristics and silk filament, and the impact is more pronounced with *Bifidum*. The influence of *S. cerevisiae* on one of the hybrids, which nearly achieved the same results as *B. bifidum*'s on another hybrid, demonstrates how the effects of probiotics differ depending on the hybrid. Using *S. cerevisiae*, one of the hybrids recorded the highest value for pupae weight ( $1.32 \pm 0.02$  gm).

Shruti et al., [65] studied silkworm diets based on mulberry leaves treated with four different types of probiotic feed supplements, spirulina, Azolla, yeast, and soy milk, at five different concentrations (1, 2, 3, 4, and 5%), starting in the fourth instar and continuing once a day until the spinning stage. The superior results were recorded for Azolla, followed by soy milk, yeast, and spirulina.

In 2020, Abdelmegeed [64] used mulberry leaves *Morus nigra* enriched with soybeans and yeast *S. cerevisiae* at varying concentrations to boost silkworm cocoon productivity and investigate its impact on fecundity and fertility. In the fifth instar larvae, Abdelmegeed [64] added three different levels of supplements (3, 6 and 9% of soybean or yeast).

Another study done by Soliman, [66], showed that mulberry leaves supplemented with varying concentrations of two probiotics, the blue-green algae *S. platensis* (0.01%, 0.03%, and 0.05%) and the yeast *S. cerevisiae* extract (0.1%, 0.3%, and 0.5%), may have positive and noteworthy effects on the development of *B. mori* larvae as well as improve the characteristics of cocoons. Comparing studies on silkworm larvae using yeast to those using spirulina, the results of the spirulina were inferior to those of yeast, which confirms the results obtained by Shruti [65]. Soliman [66] recommended a 0.5% yeast aqueous solution

concentration, enhancing the weight of individual larvae, cocoons, shells, pupae, silk ratio, and total hemolymph protein.

### 7. Yeast as a functional additive for silkworm

Silkworms are linked to a broad community of symbiotic microorganisms and exhibit a broad range of reliance on gut bacteria for vital functions [67].

Commensal flora is essential to insect survival due to their protection from pathogens microbes through colonial resistance, the production of toxins and the activation of the insects' immune system [68,69].

Infectious gastrointestinal illnesses are known to be influenced by microbiota. In many human medicine studies, intestinal microbiota disequilibrium has been connected to gastrointestinal illnesses such as ulcers, irritable bowel syndrome, antibiotic-associated diarrhoea, inflammatory bowel disease, and colon cancer [70]. According to Staniszewski [71], yeast added to humans' diets can act as a probiotic. *S. cerevisiae* spp. has been used in treating gastrointestinal disorders, including diarrhoea, Crohn's and inflammatory intestinal disease, irritable intestinal syndrome, acute gastroenteritis, and *Vibrio cholerae*. Yeast has a valuable influence on decreasing the severity of toxocariasis and is also utilized to lessen the adverse effects of *Helicobacter pylori* treatments [70,71].

In the literature, multiple strategies are underway to enhance silkworm health.

*L. plantarum*, *L. rhamnosus*, *L. paracasei*, and *L. acidophilus* are abundant in the silkworm midgut, followed by *Enterococcus* and *Bacillus*. Microorganisms that occur in the intestinal tract release the enzymes responsible for the degradation of cellulose, starch, protein, pectin, xylan, lipids, and fatty acids. The growth, development, and disease resistance of silkworms are known to be influenced by the digestive enzymes that supply vital nutrients or support a crucial biochemical process associated with feed intake [69].

The adaptation of *B. mori* for nutrients from feed supplement and their impact on the type and concentration of the enzymes and morphological/technological parameters were described by Esaivani et al. [3].

Many diseases can affect silkworms due to various factors, including nutrition, hygienic conditions, and pathogens. Diseases affecting silkworms lead to a 10–20% decrease in sericulture production. Adopting some biotechnology technologies can help alleviate challenges caused by various diseases.

The addition of microbial additives to silkworm diets contributes to the remodeling of gut microbiota [72] and improves health status [69]. However, alterations in the gut microbiota of the silkworms resulted in altered host immunological resistance and nutrition metabolism when they switched from eating mulberry leaves to an artificial diet.

Given the vital role of gut microflora in providing numerous benefits to the insect host, gut-associated bacteria *open doors* for industrial applications in various industries, including biotechnology, agriculture, and disease therapy [68].

There are still many unanswered concerns regarding the symbiotic-host relationship, and modelling/prediction tools are required to explore how nutrition, environmental factors, and microbiota affect these interactions.

### 8. Conclusions

Even though mulberry leaves are nutritionally rich and are considered a complete feed for silkworms, the fortification of their active principles by using yeasts can be a valuable tool leading to improving the productivity of the sericulture sector. As mulberry leaves, yeast (*S. cerevisiae*) is a good source of minerals, vitamins (especially B vitamins), lipids, carbohydrates, and amino acids, particularly lysine. Yeast can act as a probiotic, releasing digestive enzymes and modelling gut microbiota. Alterations in the gut microbiota of the silkworms lead to an improvement of the host immunological resistance and nutrition metabolism that implies avoiding diseases. Therefore, technological/morphological silkworm parameters can be seriously ameliorated.

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